



# Remanufactured Steering fit with confidence!

All ACDelco steering racks and boxes are remanufactured not reconditioned, and each part endures a mandatory quality check and is fitted with the latest refinements.

## FEATURES & BENEFITS:

- / ACDelco remanufactured steering pumps and steering racks are fully remanufactured and thoroughly tested to meet the OE manufactures specification.
- / All designated high risk parts are replaced with new parts whether worn or not.
- / All electronic controlled steering racks come fitted with new solenoids/switches.
- / Critical pump applications are supplied with a power steering return hose.
- / Only genuine OE components are used in the remanufacturing process.
- / Each steering gear must pass a minimum of five separate tests to attain the ACDelco remanufactured standard.
- / National 2 year / 50,000 km warranty.



**ACDelco offers a comprehensive Product Range to suit Most Makes & Models.**

*For your nearest ACDelco Automotive Parts Stockist call 1800 ACDelco*

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**Suits Most Makes Most Models**

**ACDelco**

# Remanufactured Steering

There is a significant difference between the reconditioning of a steering gear and the complete remanufacturing of a steering gear.

## WHAT IS RECONDITIONING?

Typically reconditioning involves locating the problem e.g. a leaking pinion seal or power chamber seal, replacing that component then adjusting the gear to remove any obvious movement or slack in the centre position in the steering gear.

## THE ACDELCO REMANUFACTURING PROCESS:

- / Gears are completely dismantled.
- / All tie rods, boots and seals are discarded.
- / All teflon seals are removed and discarded.
- / The pinion and valve assembly is dismantled and rebalanced.
- / The housing and rack & piston are checked for cracks and discarded if cracks are detected.
- / Gears are rebuilt to the OE specification.
- / All bent or damaged components are discarded.
- / All seals, teflons, tie rods and boots are replaced with new genuine OE components.
- / If the pinion shows excessive wear, pitting or is cracked it is replaced.
- / Each gear is tested for leaking, attainment of correct pressure between chambers, returnability, elimination of light/heavy sensation.



*Remanufactured Power Steering Racks Ready To Go*



*Remanufactured Power Steering Pumps Testing Station*

**For full application details refer to the ACDelco Remanufactured Steering catalogue available from your ACDelco Distributor or Stockist or download it from [www.acdelco.com.au](http://www.acdelco.com.au)**

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From: